



Weyn-Lauwers N.V.

Industriepark-Noord 12
B - 9100 SINT-NIKLAAS

Tel. : 00 32 (0)3 776.34.13
Fax : 00 32 (0)3 778.09.52
weynlauwers@weynlauwers.be
www.weynlauwers.be

REPAIR CLAMPS

DESIGN FEATURES

- repair clamps for temporary repairing or junction
- temp : 60°C
- for any kind of pipes

MATERIALS

item	Part name	Material
1	band	SS304
2	clamp	ductile iron
3	gasket	EPDM
4	screws and bolts	steel



Type M
1 bolt
Lenght 80mm
Repairing

Ø ext. Pipe		Pressure Ps
Mini	Maxi	
21	25	20 bars
26	30	20 bars
29	33	20 bars
33	37	20 bars
38	42	20 bars
42	45	20 bars
48	51	20 bars
50	54	20 bars
55	60	20 bars
60	64	20 bars
65	69	20 bars
69	73	20 bars
71	76	20 bars
76	82	20 bars
82	87	20 bars
87	93	20 bars
94	100	20 bars
99	104	20 bars
105	111	20 bars
112	118	20 bars
120	126	20 bars
126	131	20 bars
131	136	20 bars
139	145	16 bars
156	162	16 bars
167	173	16 bars



Type B
3 bolts
Lenght 200mm
Repairing for complete break

Ø ext. Pipe		Pressure Ps
Mini	Maxi	
48	56	20 bars
56	64	20 bars
60	68	20 bars
68	78	20 bars
78	88	20 bars
88	98	20 bars
98	108	20 bars
108	118	20 bars
114	126	20 bars
126	138	20 bars
138	150	16 bars
140	153	16 bars
150	162	16 bars
162	174	16 bars
168	182	16 bars
174	186	16 bars
186	198	16 bars
198	210	10 bars
210	223	10 bars
222	234	10 bars
234	246	10 bars
243	255	10 bars
273	285	8 bars



Type D (2 pieces)
3 bolts x 2
Lenght 200mm
Repairing for complete break

Ø ext. Pipe		Pressure Ps
Mini	Maxi	
88	110	20 bars
114	137	20 bars
138	160	20 bars
160	182	20 bars
182	202	20 bars
202	224	16 bars
217	240	16 bars
240	262	16 bars
262	284	10 bars
273	296	10 bars
296	319	8 bars
324	346	8 bars
346	368	8 bars
365	387	8 bars
387	410	4,5 bars
410	432	4,5 bars
428	450	4,5 bars
450	474	4,5 bars
470	492	4,5 bars
492	516	2,5 bars